

# #3516 Positano Pond Fountain

## Items Required For Assembly

170 GPH Pump	(not provided)
Rubber Stopper	(provided)
1/2"ID Vinyl Tubing	(provided)
Hose Barb	(provided)
PVC Pipe Standpipe	(provided)
Silicone Sealer	(not provided)

- 1) Place large bowl (A) on a firm, level surface. Lift up one side of the bowl approximately 3" by placing some wood under the bowl.
- 2) Place pump in the bottom of large bowl (A). Pass the electrical cord through the PVC coupling at the bottom of the bowl and out the bottom of the bowl.
- 3) Remove the wood holding up the bowl (A) and gently lower it to the ground. Pull the electrical cord out the bottom of the bowl so that approximately 6" remains inside the bowl (A).
- 4) Take the rubber stopper and apply silicone sealer in the center hole. Open the stopper and place around the electrical cord. Apply silicone sealer around the outside and along the inner cut of the stopper and insert fully into the PVC coupling at the bottom of the bowl (A).



- 5) Place the pumphouse (B) into the bottom of the large bowl (A) so that it covers the pump.
- 6) Place the PVC Pipe into the coupling at the bottom of the medium bowl (D). Use some silicone sealer to seal it in place.
- 7) Gently place the medium bowl (D) onto the pumphouse (B).
- 8) Slip the vinyl tubing through the PVC pipe in the middle bowl (D) down into the pumphouse (B). Leave approximately 24" of the vinyl tubing above the PVC pipe.
- 9) Place the riser (E) over the PVC Pipe in the middle bowl (D) and the vinyl tubing. Leave some of the vinyl tubing above the riser (E).
- 10) Screw the Hose Barb into the threaded coupling at the bottom of the small bowl (F). This may have already been pre-installed at the factory.
- 11) While placing the small bowl (F) onto the riser (E), connect the vinyl tubing coming out of the top of the riser (E) to the hose barb at the bottom of the small bowl (F).
- 12) Through the access cutout in the pumphouse (B), gently pull down on the vinyl tubing to remove any kinks. Slip the free end of the vinyl tubing over the outlet of the pump. Make sure that the tubing is not kinked so as to restrict water flow. You may cut the vinyl tubing if necessary.
- 13) Place the finial (G) into the top bowl so that the hole at the bottom of the finial is above the water outlet at the bottom of the small bowl (E).
- 14) Fill the all bowls with water. Make sure that the pump is completely submerged.
- 15) Plug the pump into a GFCI protected outlet. Adjust the water flow of the pump if necessary using the flow control dial on the pump.
- 16) Place the access door (C) into the access cutout of the pumphouse (B) and enjoy your new fountain.

**NOTE:** To maximize the drip action over the spillways, place a bead of clear silicone sealer along the bottom lip of each spillway. This will create a "low point" from which the water will be forced to drop.

