

#2538 Deco Spill Fountain

Items Required For Assembly

280 GPH Pump	(not provided)
Rubber Stopper	(provided)
1/2" ID Vinyl Tubing	(provided)
Silicone Sealer	(not provided)
6" Copper Lips (2)	(provided)



- 1) Place the large bowl (A) on a firm, level surface
- 2) Place the pump inside the large bowl (A) next to the horizontal pipe protruding from the inside of the large bowl (A). The pump may need to be turned sideways depending on the pump model.
- 3) Pass the electrical cord through the PVC coupling at the bottom of the bowl and out the bottom of the bowl where the groove is located.
- 4) Pull the electrical cord out the bottom of the bowl so that approximately 6" remains inside the bowl (A).
- 5) Take the rubber stopper and apply silicone sealer in the center hole. Open the stopper and place around the electrical cord. Apply silicone sealer around the outside and along the inner cut of the stopper and insert fully into the PVC coupling at the bottom of the bowl.
- 6) Cut 2" of vinyl tubing. Slip one end over the horizontal pipe protruding from the inside of the large bowl and the other end over the outlet of the pump. Make sure the tubing is not kinked as this will impede water flow.
- 7) Place the short pedestal (D) behind the large bowl (A).
- 8) Place the medium bowl (B) onto the short pedestal (D) with the spillway positioned so that water will flow into the large bowl (A). Position the medium bowl (B) so that the bottom rim hangs over the large bowl (A). This will allow any water drips from the medium bowl (B) to fall into the large bowl (A). Make sure that the medium bowl will not flow directly onto the area where the pump is as this will result in excessive splashing once the pumphouse is placed over the pump.
- 9) Place the tall pedestal (E) next to the medium bowl (B).
- 10) Pull the remaining length of vinyl tubing through the opening at the bottom of the tall pedestal (E).

- 11) Attach the vinyl tubing coming through the top of large pedestal (E) to the pipe protruding from the bottom of the small bowl (C).
- 12) Place the small bowl (C) onto the tall pedestal (E) with the spillway positioned so that water will flow into the medium bowl (B). Position the small bowl (C) so that the bottom rim hangs over the medium bowl (B). This will allow any water drips from the small bowl (C) to fall into the medium bowl (B).
- 13) Gently pull on the vinyl tubing coming out of the bottom of the tall pedestal (E) to remove any kinks in the tubing that may have occurred when the small bowl (C) was placed on the tall pedestal (E).
- 14) Attach the free end of the vinyl tubing to the horizontal pipe protruding from the outside of the large bowl (A). Cut the vinyl tubing to size if necessary.
- 15) On the medium bowl (B), place a bead of silicone sealer across the entire length of the spillway.
- 16) Remove the protective film from the copper lip and place it onto the spillway, pushing it down onto the bead of silicone.
- 17) Use silicone to seal the space between the edges of the spillway and the flanges of the copper lip. The goal is to seal the copper lip in place so that water cannot get around or under it, but is forced over it.
- 18) Repeat steps 15-17 for the small bowl (E).
- 19) Place the pumphouse (F) over the pump and up against the inner wall of the large bowl (A).
- 20) Place the diffuser cap (G) over the water outlet on the inside bottom of the small bowl (C).
- 21) Fill the large and medium bowls with water. Make sure the pump in the large bowl (A) is completely submerged.
- 22) Plug the pump into a GFCI protected outlet and enjoy your fountain!

