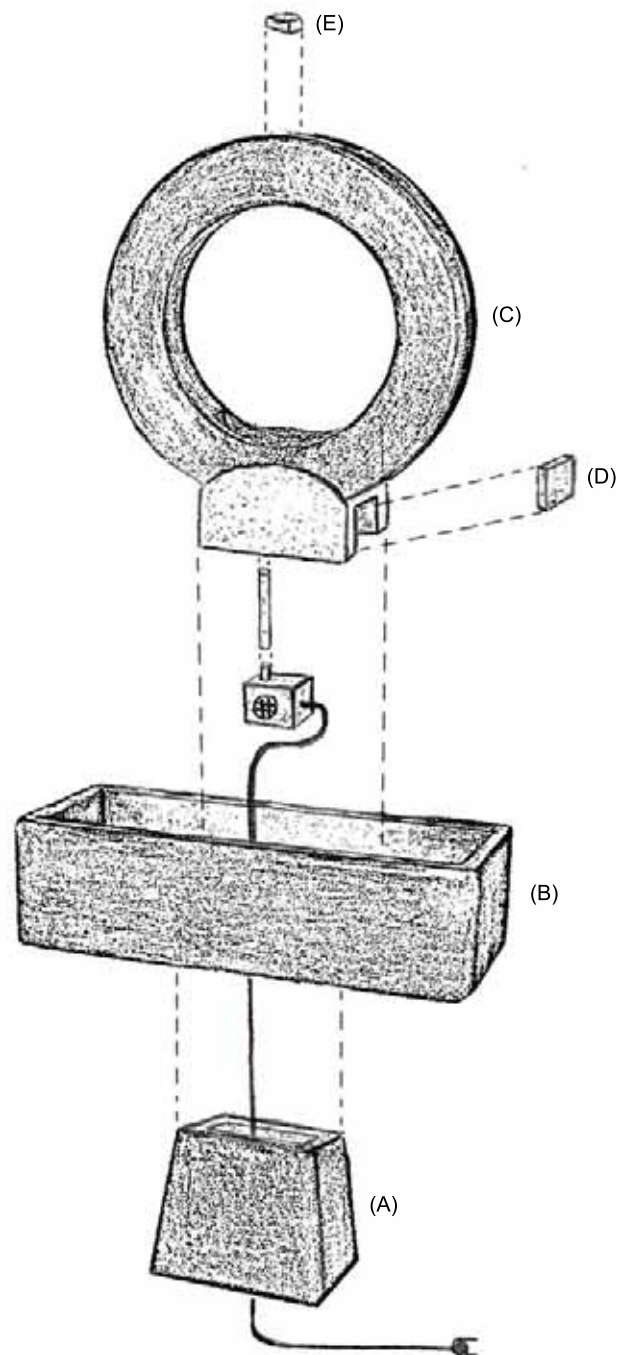
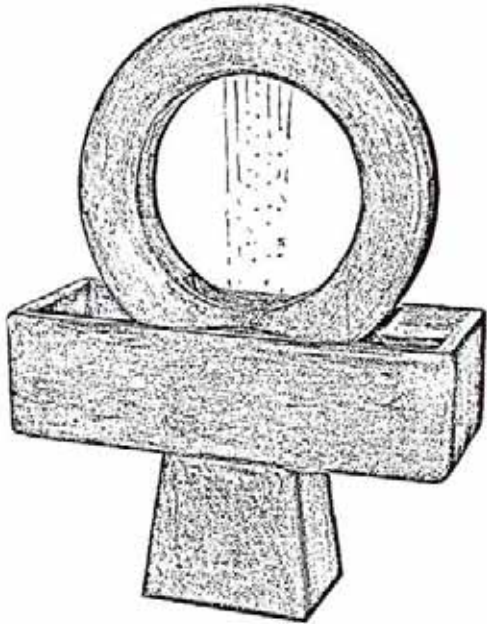


#1578 Portal Fountain

Items Required For Assembly

170 GPH Pump	(not provided)
Rubber Stopper	(provided)
5" of 1/2" ID Clear Vinyl Tubing	(provided)
Clear Silicone Sealer	(not provided)

- 1) Place the base (A) on a firm, level surface with groove on bottom towards the back. Lift up the back of the base approximately 3" by placing some wood under the back of the base.
- 2) Place the bowl (B) on top of the base (A).
- 3) Pass the electrical cord of the pump through the PVC coupling at the bottom of the bowl (B), through the base (A), and out the bottom of the base where the groove is located.
- 4) Remove the pieces of wood holding up the back of the base and gently lower to the ground.
- 5) Pull the electrical cord out the back of the base so that approximately 6" remains inside the bowl.
- 6) Take the rubber stopper and apply silicone sealer in the center hole. Open the stopper and place around the electrical cord. Apply silicone sealer around the outer top rim and along the inner cut of the stopper. Insert the stopper fully into the PVC coupling at the bottom of the bowl (B).



- 7) Place the circle top (C) into the center of the bowl (B) over the pump.
- 8) Slip one end of the 1/2" ID Clear Vinyl Tubing over the outlet of the pump and the other end over the copper tube protruding from inside of the pumphouse cavity of the circle top (C). Make sure the tubing is not kinked as this will impede the water flow. You may cut the vinyl tubing to size if necessary.
- 9) Place the diffuser cap (E) over the water outlet in the top reservoir of the circle top (C).
- 10) Fill the fountain with water making sure that the pump is completely submerged.
- 11) Plug the pump into a GFCI protected outlet. Adjust the water flow as necessary using both the adjustment control on the pump.
- 12) Make sure that there is no debris in the holes at the bottom of the reservoir in the circle top. Clean out if necessary. If you desire, putty may be used to cover some of the holes to give a stronger flow from those holes left open.
- 14) Place the access door (D) in the opening at bottom of circle top (C) and enjoy your new fountain.